



Dart Aerospace Ltd.
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Canada

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647.7601

Job Sheet 213894



Part No: 647.7601

Job Qty: 4 pcs

Part Name: Lower Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/20

Job Tracking No:

Due Date: 1/4/21

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV NC IPP REV:A NEW ISSUE 15-08-04 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs	1/2/21	1/2/21	0.00	0.00	Packaging 1 - SCH-S		DEC 18 2020
120	Small Fab - 2 - B4B	4 pcs	1/4/21	1/4/21	0.00	1.32	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		DEC 21 2020
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
							Small Fab - Various 1 - B4B		
130	QC 5	4 pcs	1/4/21	1/4/21	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DEC 22 2020
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		



Container No: S322643



Part: 647.7601

Job No: 213894

Serial No/Batch: S322643

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/18/20

Dart Aerospace Ltd.
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CANADA
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140 Packaging 3-1 - Stock - B4B 4 pcs ✓

1/4/21 0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B ✓

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

Packaging 3 - 37 - B4B

DAS
DEC 22 2020 80
9-89
CCK065

150 QC 21 - SA

4 pcs

1/4/21

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 9

QC 21 - SA - 77

QC 21 - SA - 28

DAS
21 DEC 22 2020
9-89

Part Op 110 - Pick Kit

Descriptions: 120 - Small Fab - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 5.

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

150 - QC21- Final Inspection - Work Order Release

S311162 - exp: 08/05/22

Job BOM

Part / Item	Component Name	Quantity	Operation
647.7611	Lower Deflector	4 pcs (1 ea)	110-Packaging 1 - Pick Kit
647.7612	Breakaway Tip	4 pcs (1 ea)	110-Packaging 1 - Pick Kit
MS20470AD6-14	Rivet	8 Ea (2 ea)	110-Packaging 1 - Pick Kit

Container

S269994
S260445
F1133244-2

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	647.7611	4	8	0
	647.7612	4	18	0
	MS20470AD6-14	8	218	0
Part Specifications				
Specifications could not be found.				

Plex 10/9/20 11:17 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					